

**PART NUMBER****PFF85 - 414****DESCRIPTION****FRONT WISHBONE REAR BUSH****INSTALLATION GUIDE****Contents (parts per pack):**

2 x Pre-assembled Spherical Bearing bushes

4 x Polyurethane Dust Covers

4 x Stainless Steel Adaptor Sleeves

1 x Bearing Grease

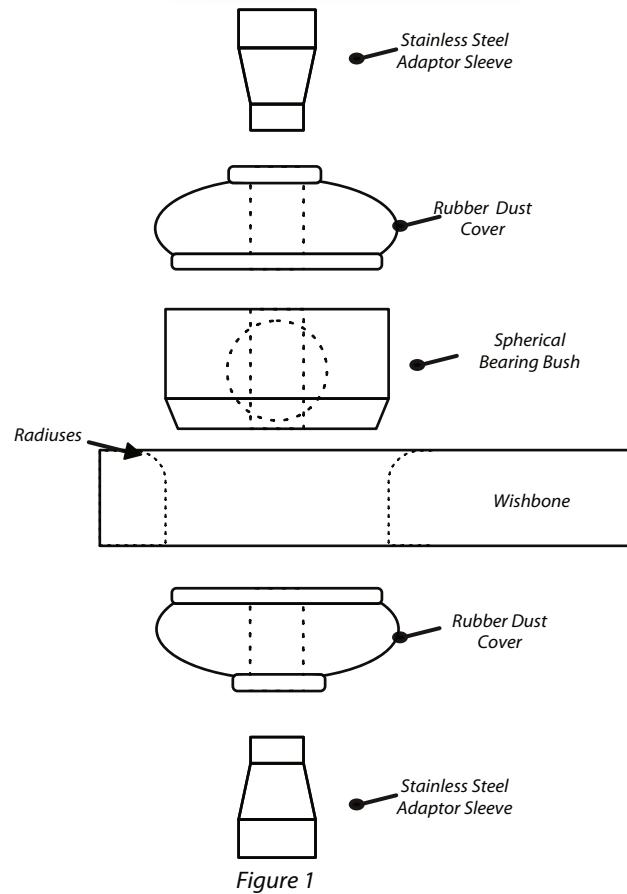
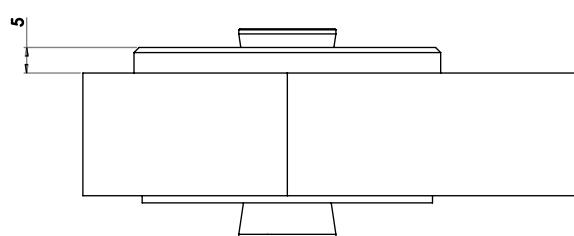
*Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual.*

*It is recommended that:**-all work to be carried out by a licensed technician;**-all safety precautions adhered to;**-wheel alignment to be checked and adjusted as required after any suspension work.**-All fasteners must be tensioned to manufacturer's torque settings.***Fitting Instructions:**

1. Remove the original rubber bush from the front wishbone.
2. Thoroughly clean any dirt and corrosion from the bore of the wishbone. Carefully file off any sharp edges to ensure a smooth surface for installation.
3. Insert the spherical bush assembly into the wishbone from the **radiused side**, ensuring the **chamfered edge is facing downward**.
4. Apply pressure only to the flat top surface of the bush shell. Press the bush in until it sits approximately **5mm below the top surface of the arm** (see Figure 2).

**Note:** It is normal for the bush orientation to differ between the left and right sides of the vehicle. The radiused edge of the wishbone bore may face opposite directions depending on the side of the car.

5. Apply a small amount of the supplied grease to the inside cup of the dust cover.
6. Position the rubber dust covers on both ends of the bush. Insert the adaptor sleeves through the dust covers and into the centre of the spherical bush (see Figure 1).
7. Reinstall the wishbone onto the vehicle, ensuring all components remain correctly positioned on the bush.
8. Tighten all hardware to the vehicle manufacturer's recommended torque specifications.

**Figure 1****Figure 2**[sales@powerflex.co.uk](mailto:sales@powerflex.co.uk)[@powerflexbushes](#)[www.powerflex.co.uk](http://www.powerflex.co.uk)